

# Work Order ID 64608

Thursday, December 09, 2010 10:03:47 AM



Page 1

Item ID: D4202-1

Accept



Setup Start



Revision ID:

Item Name: Spacer

Stop



Start Date: 12/9/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date: 10-12-9

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4202

A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FB015

FOLIO REV: A

DWG REV: A

*SA 10/12/28*

*106* *Ø*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*SA 10/12/28*

*106* *Ø*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*SA 10.12.29 105* *Ø*

# Work Order ID 64608



Page 2

Thursday, December 09, 2010 10:03:47 AM

Item ID: D4202-1

Accept



Setup Start



Revision ID:

Item Name: Spacer

Stop



Start Date: 12/9/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

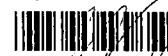
Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

125

0.00



Skidtubes

Skidtubes

Memo

0.00

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

130

0.00



Packaging

Packaging

Identify as per dwg & Stock Location **LG**

Memo

0.00

\*\*\*STOCK IN SKIDTUBE CELL\*\*\*

140

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

**106** **0** **BE 11/01/04**

**OK** **11/01/05**  
**me**

**11-01-04**

# Picklist Print

Thursday, December 09, 2010 10:03:51 AM

Page 1

Work Order ID: 64608

Parent Item: D4202-1

Parent Item Name: Spacer



Start Date: 12/9/2010

Required Date: 12/20/2010

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A NEW ISSUE 10-12-07 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	104.5000	0.35	36.84211			
6061-T6 RD Tube .500 x.058W													

Location

Loc Qty

Loc Code

MAT

104.5

114852

20.5

115868

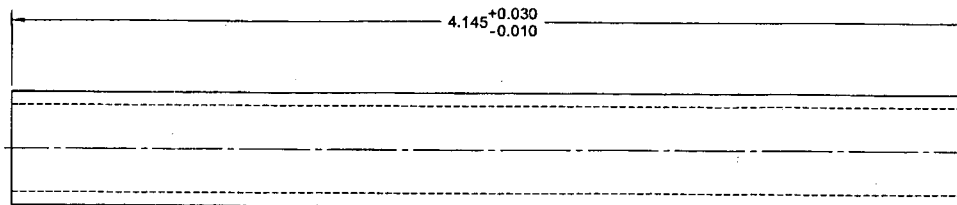
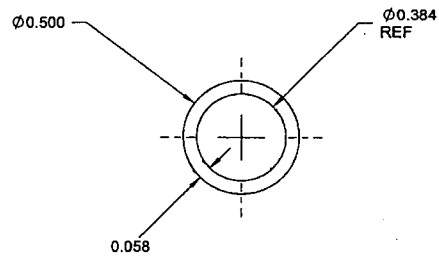
84

~~52~~ 12/12/25

20  
20  
20  
20  
20  
20  
20

100

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. *64608*  
*PS 10-12-9*



**D4202-1 SPACER**

**RELEASED**  
 2010-11-18  
*MD*

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM TUBING PER WW-T-700/6, AMS 4080, AMS 4082, QQ-A-200/8, OR QQ-A-225/8  
 REF DART SPEC M6061T6T0.500W.058
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.03 lbs

REV.	NEW ISSUE	DESCRIPTION	CP	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	10.09.22			

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWING NO. <b>D4202</b>	SHEET 1 OF 1
TITLE <b>SPACER</b>	SCALE NTS

COPYRIGHT © 2010 BY DART AEROSPACE LTD  
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
 NOT TO BE USED FOR ANY PURPOSES OR DISCLOSED TO ANY OTHER PERSON WITHOUT  
 WRITTEN PERMISSION FROM DART AEROSPACE LTD.

